



**ONE-N**

**SINGLE NEEDLE LOCKSTITCH UNIT  
NEEDLE FEEDING**



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# ONE-N

## SINGLE NEEDLE LOCKSTITCH UNIT NEEDLE FEEDING

Vi.Be.Mac. ONE-N (B1N) is a single needle, needle feed lockstitch machine designed for heavy fabric. Needle feed mechanisms prevents offset layers and puckering. The ONE-N is designed with "semi-dry" lubricating oil system technology.

### FEATURES

- **Direct drive AC servo motor:** power saving and less vibrations
- **Programmable sewing operations:** more flexibility for every style and quality need
- **Automatic foot lifter:** better handling and efficiency for operators work
- **Automatic thread cutter:** higher efficiency, clean cut and thread saving
- **Needle feed:** prevents offset layers and puckering for a perfect sewing quality
- **Double capacity bobbin:** half bobbin changes, double efficiency
- **Extra presser foot lift:** greater flexibility for heavier fabrics and multiple layers
- **Four language menu:** operators and technicians friendly
- **Reverse half stitch button on machine head:** possibility to undo the last stitch by reversing the sewing rotation without the need for manual operations
- **Semi-dry oil system:** precise lubrication only in necessary points with a considerable oil saving
- **Integrated bobbin winder:** better handling and efficiency for operators work
- **Integrated adjustable led:** to improve operators comfort
- **Complete with strong table and stand:** high quality manufacturing

### OPTIONAL

- **Thread cleaning kit with suction:** for a clean sewing and precise cut
- **Compensatory presser foot:** more operations and higher quality

|                     |              |                    |                   |
|---------------------|--------------|--------------------|-------------------|
| Thaad No.           | Max Speed    | Needle Type        | Max Stitch Lenght |
| 2                   | 3000 rpm     | DPx5 21#           | 4.5 mm            |
| Presser Foot Stroke | Sewing Area  | Dimension          | Weight Net/Gross  |
| 5-12 mm             | 262 x 128 mm | 645 x 248 x 550 mm | 40/46 kg          |

The accessories described here may not be included in the price of the machine. Please refer to the commercial documents for information on prices and conditions.



STRETCH FABRIC  
APPROVED



INNOVATIVE  
CUTTING  
SYSTEM



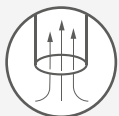
CLEAN  
FINISH

Reverse half stitch button on machine head



Double capacity bobbin

Thread cleaning kit with suction



### Thread cleaning kit with suction

For a clean and smooth sewing on both sides on denim and heavy fabrics **(optional)**



### Reverse half stitch button on machine head

Possibility to undo the last stitch by reversing the sewing rotation without the need for manual operations



### Double capacity bobbin

Thanks to the double capacity bobbin the downtimes are drastically reduced and productivity increased

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